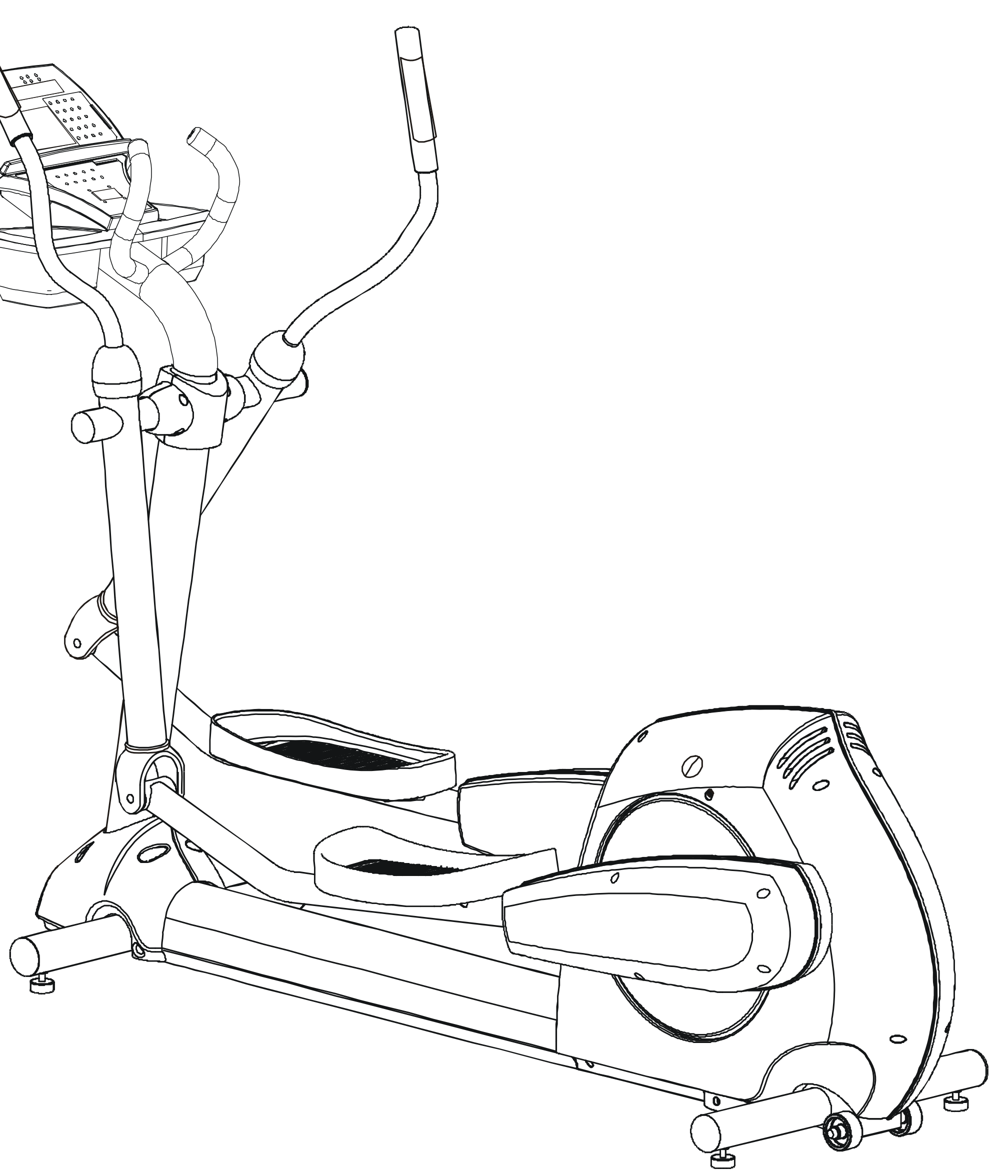
LifeFitness

**CROSS-TRAINER 91X-0XXX-01**



# Customer Support Services

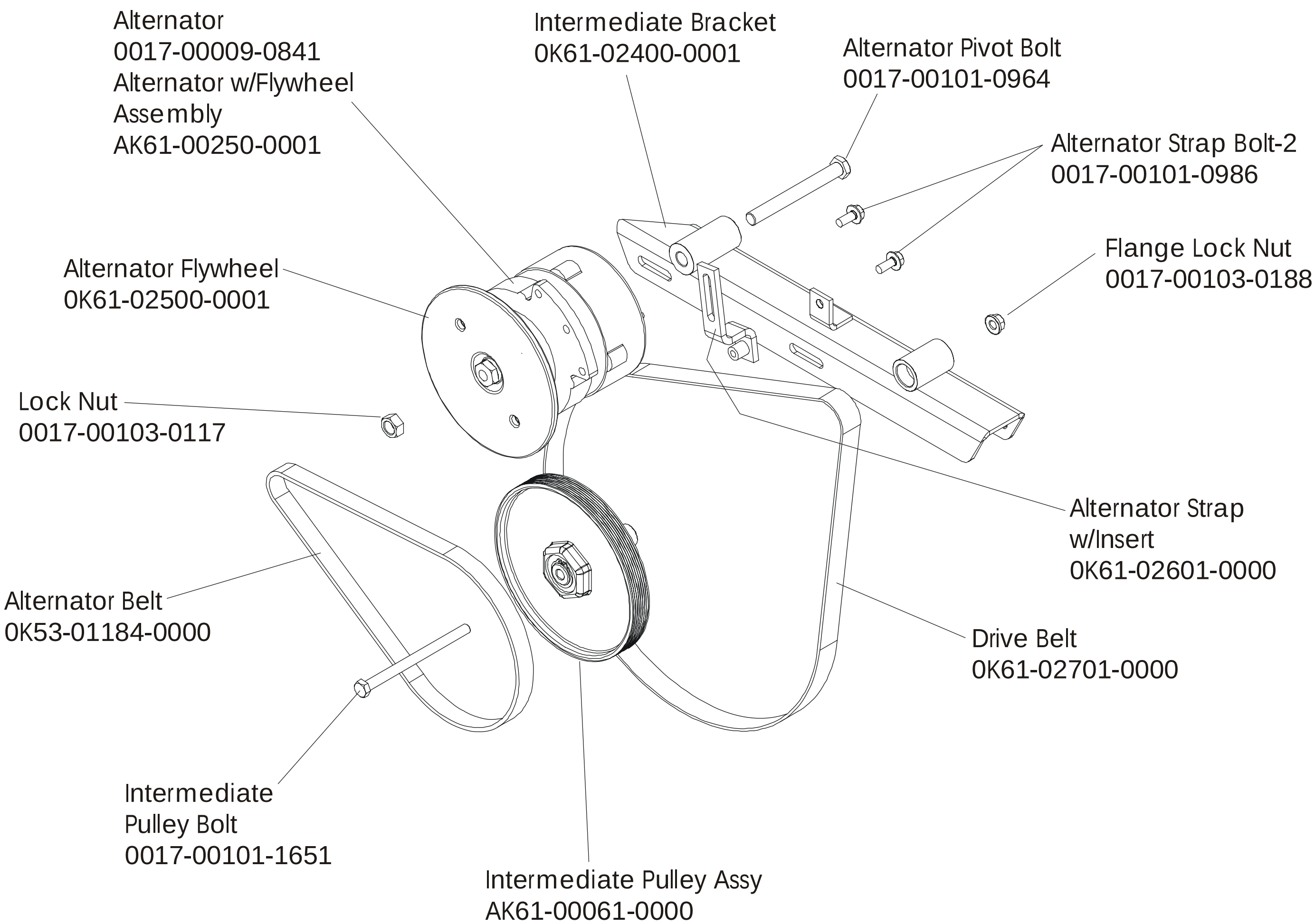
# *PARTS MANUAL* revised 26 Feb 2008

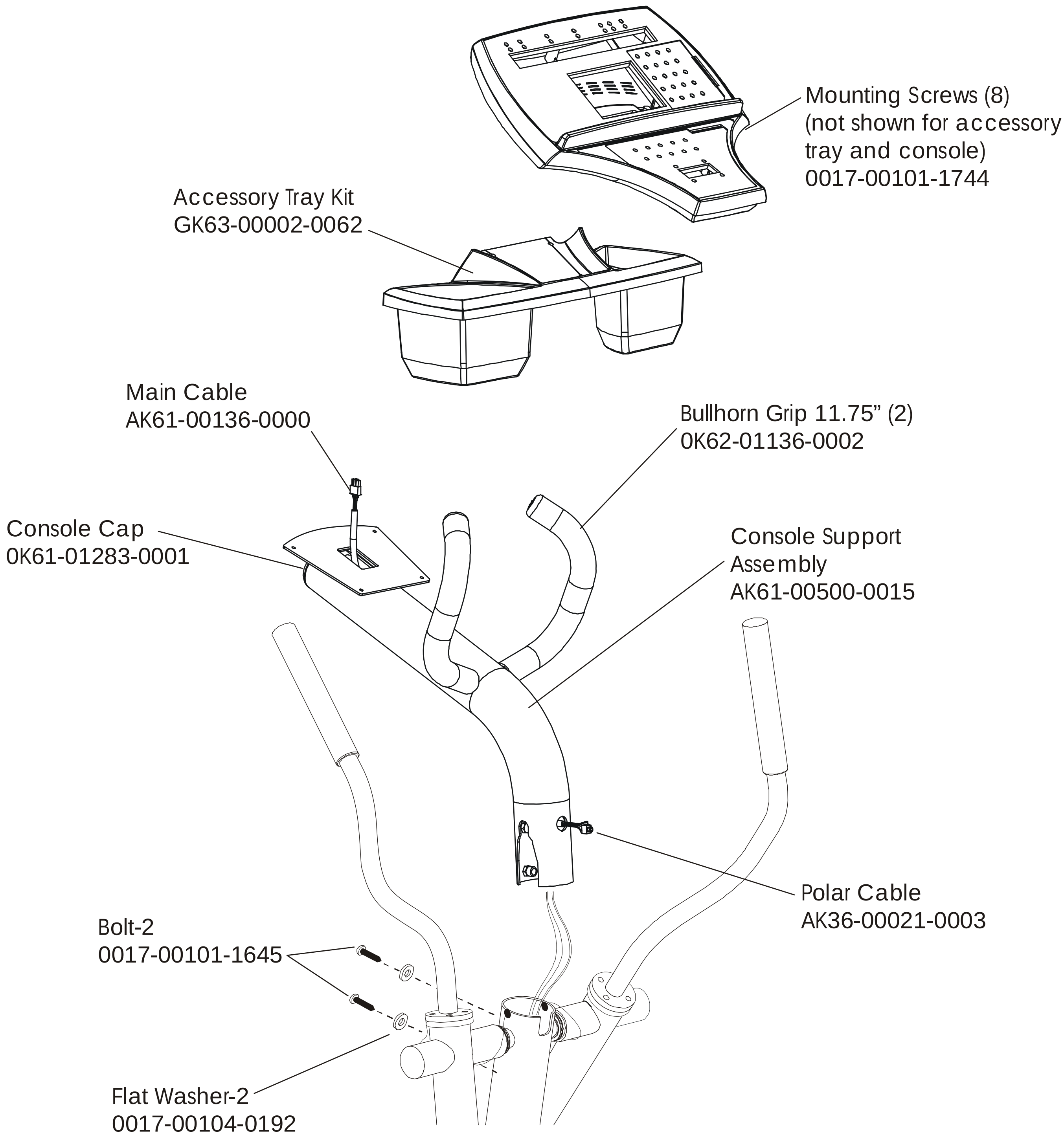
| | |
|---|---|
| MANUAL: OPER; 91X; ENG X | M051-00K61-A093 |
| MANUAL: SERVICE; 91X | M051-00K61-A097 |
| ARCTIC SILVER TOUCH UP PAINT:<br>SPRAY CAN<br>.5 OZ BOTTLE W/APPLICATOR<br>.33 OZ PEN | <br>0017-00008-0204<br>0017-00008-0205<br>0017-00008-0206 |
| STEALTH GRAY TOUCH UP PAINT<br>( FOR ROCKER ARMS):<br>SPRAY CAN<br>.5 OZ BOTTLE W/APPLICATOR | <br><br>0017-00008-0199<br>0017-00008-0198 |
| HARDWARE BAG | AK61-00181-0000 |

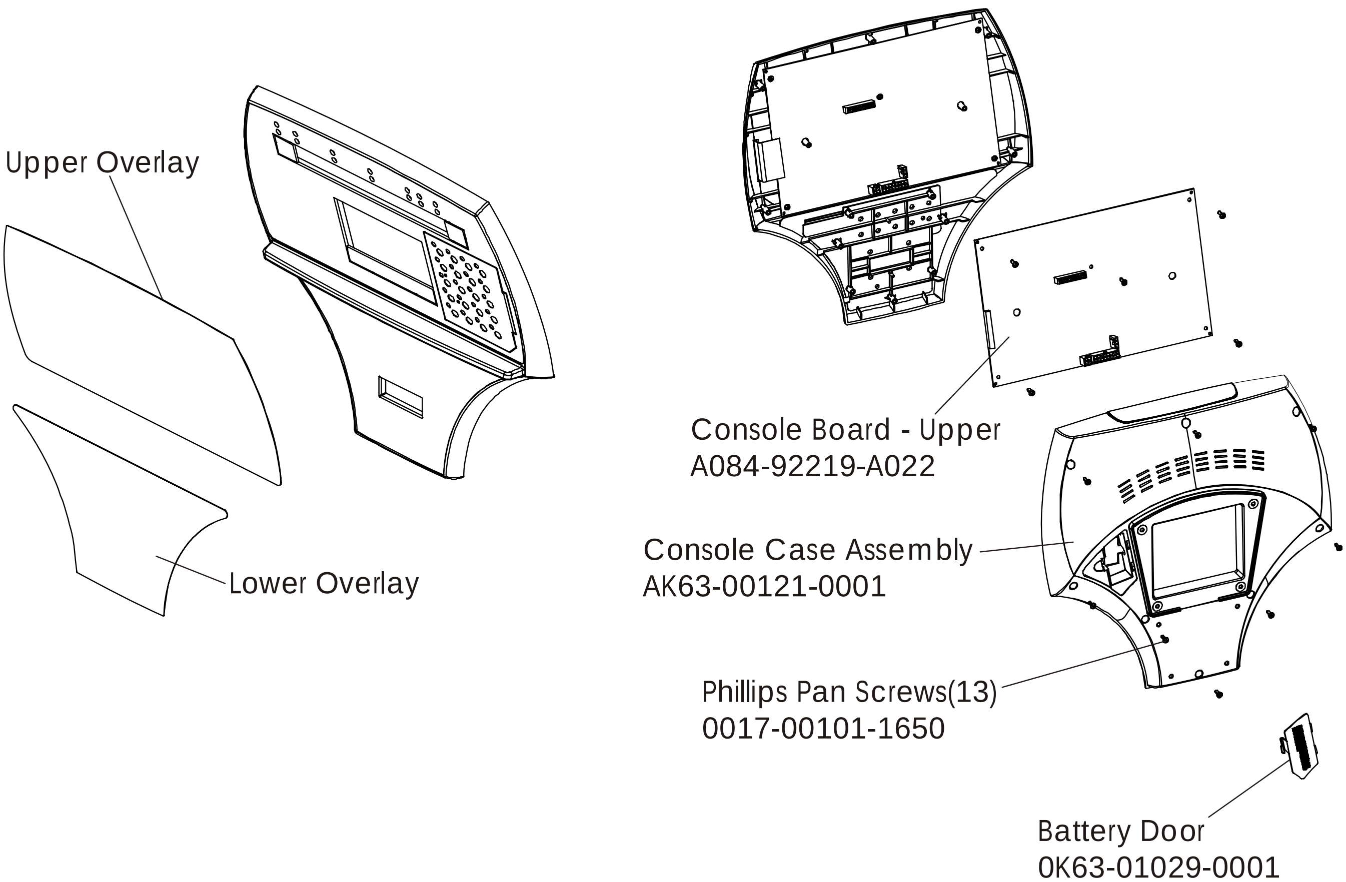
| **UNLABELED PARTS** | |
|---|---|
| **DESCRIPTION** | **PART NO.** |
| BATTERY: 6V; 2.5AH C | 0017-00003-0685 |
| 1/4 -20X 5 HXL NO L CUP ST BO B | 0017-00101-0333 |
| SHAFT: PEDAL-LEVER; CLEVIS B | OK61-01076-0000 |
| KIT: SERV; POLAR-RCVR; TESTED BM | SK40-00045-0001 |

**The 91X-0XXX-01 has both Telemetry and LifePulse sensors for Heart Rate.**

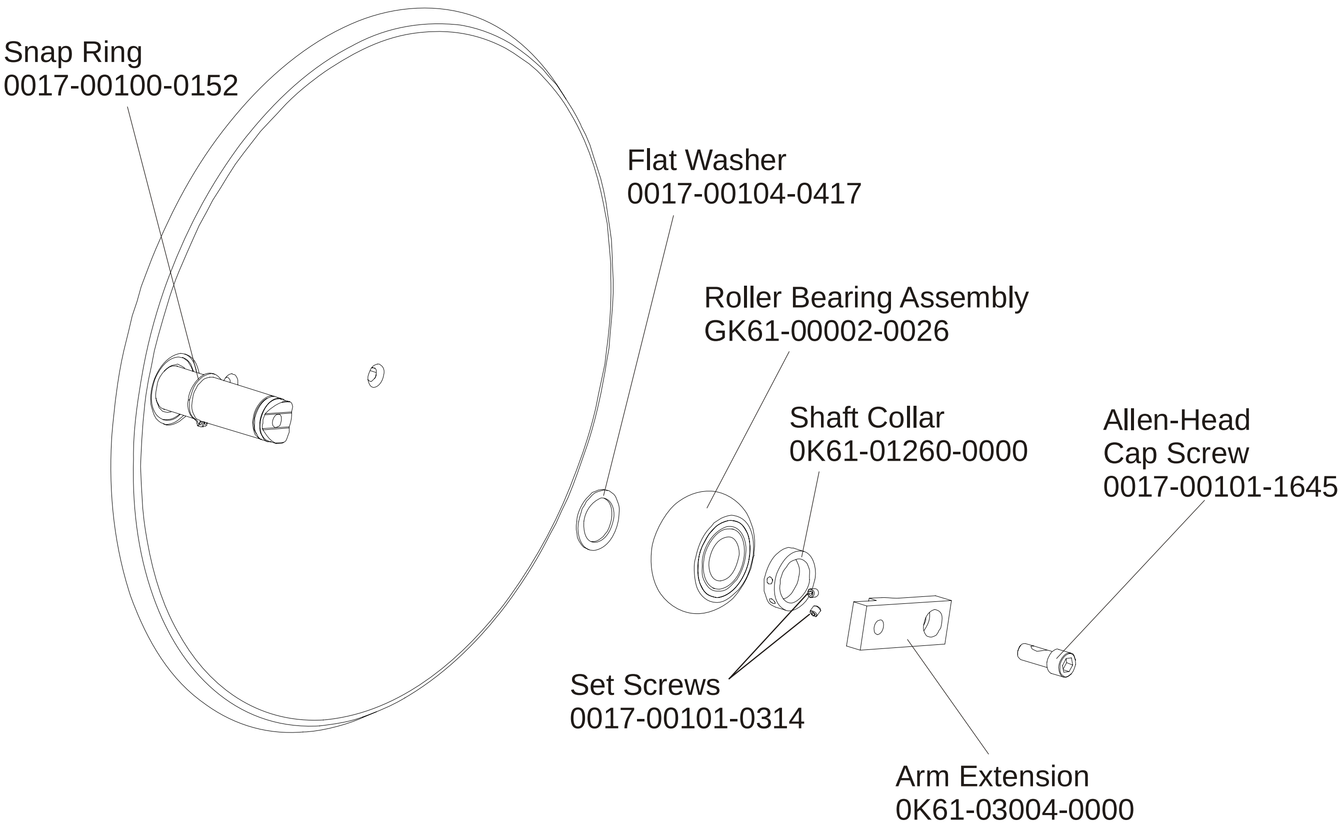
## CONTENTS


Alternator
0017-00009-0841
Alternator w/Flywheel
Assembly
AK61-00250-0001
Intermediate Bracket
0K61-02400-0001
Alternator Pivot Bolt
0017-00101-0964
Alternator Strap Bolt-2
0017-00101-0986
Flange Lock Nut
0017-00103-0188
Alternator Flywheel
0K61-02500-0001
Lock Nut
0017-00103-0117
Alternator Strap
w/Insert
0K61-02601-0000
Alternator Belt
0K53-01184-0000
Drive Belt
0K61-02701-0000
Intermediate
Pulley Bolt
0017-00101-1651
Intermediate Pulley Assy
AK61-00061-0000

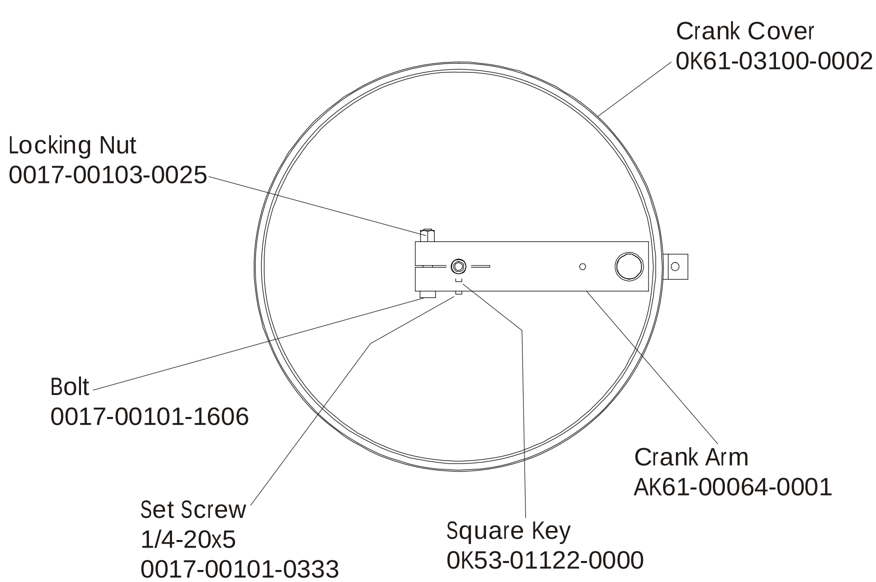

Mounting Screws (8)
(not shown for accessory
tray and console)
0017-00101-1744
Accessory Tray Kit
GK63-00002-0062
Main Cable
AK61-00136-0000
Bullhorn Grip 11.75” (2)
0K62-01136-0002
Console Cap
0K61-01283-0001
Console Support
Assembly
AK61-00500-0015
Polar Cable
AK36-00021-0003
Bolt-2
0017-00101-1645
Flat Washer-2
0017-00104-0192




| Console Assembly | Overlay/Bezel/ Switch Assembly |
|---|---|
| AK61-00203-0001 Eng/Eng | AK61-00183-0001 |
| AK61-00203-0002 Eng/Met | AK61-00183-0001 |
| AK61-00203-0004 Spn/Met | AK61-00183-0004 |
| AK61-00203-0007 Frn/Met | AK61-00183-0007 |
| AK61-00203-0010 Por/Met | AK61-00183-0010 |

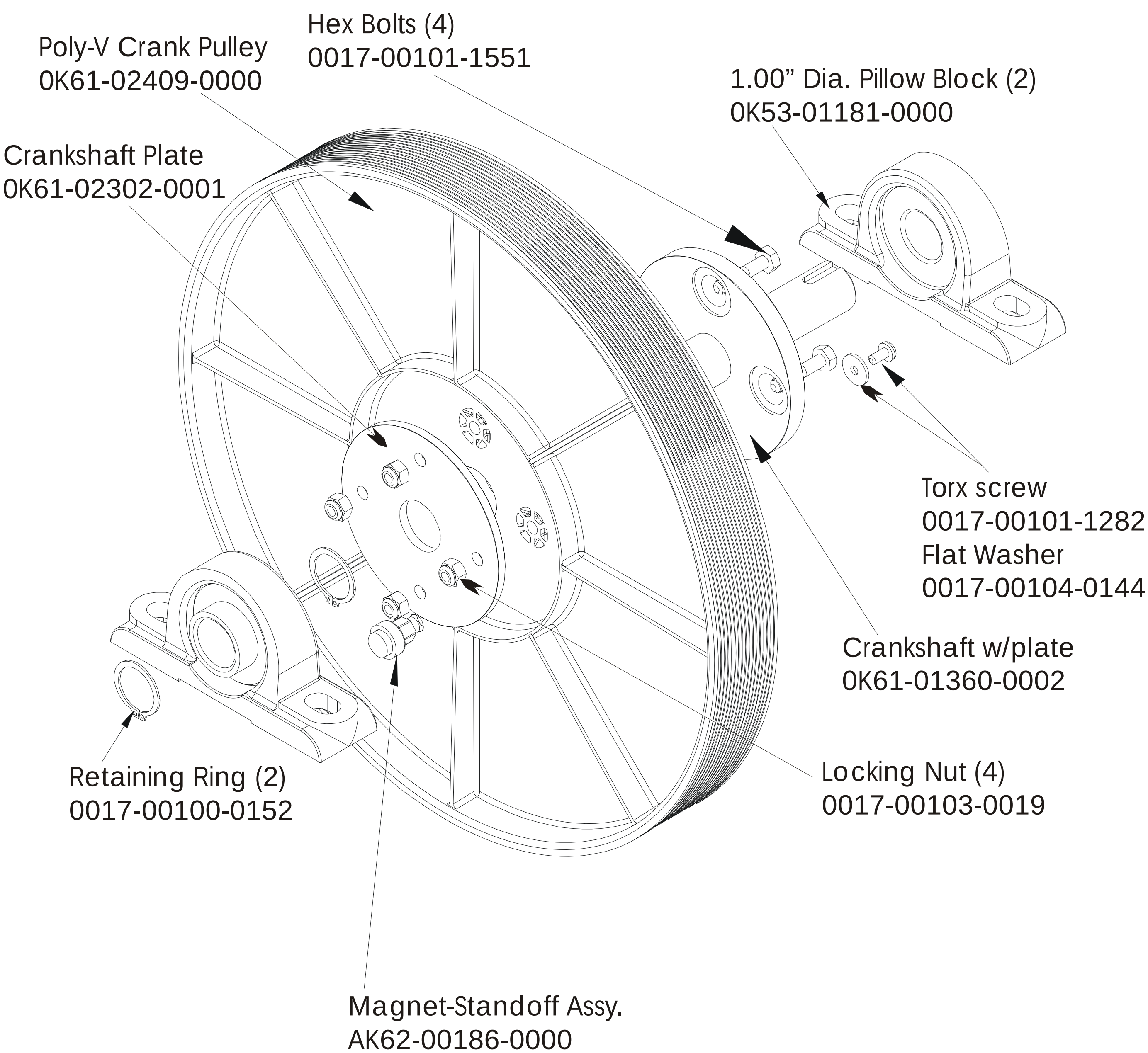


Snap Ring
0017-00100-0152
Flat Washer
0017-00104-0417
Roller Bearing Assembly
GK61-00002-0026
Shaft Collar
0K61-01260-0000
Allen-Head
Cap Screw
0017-00101-1645
Set Screws
0017-00101-0314
Arm Extension
0K61-03004-0000

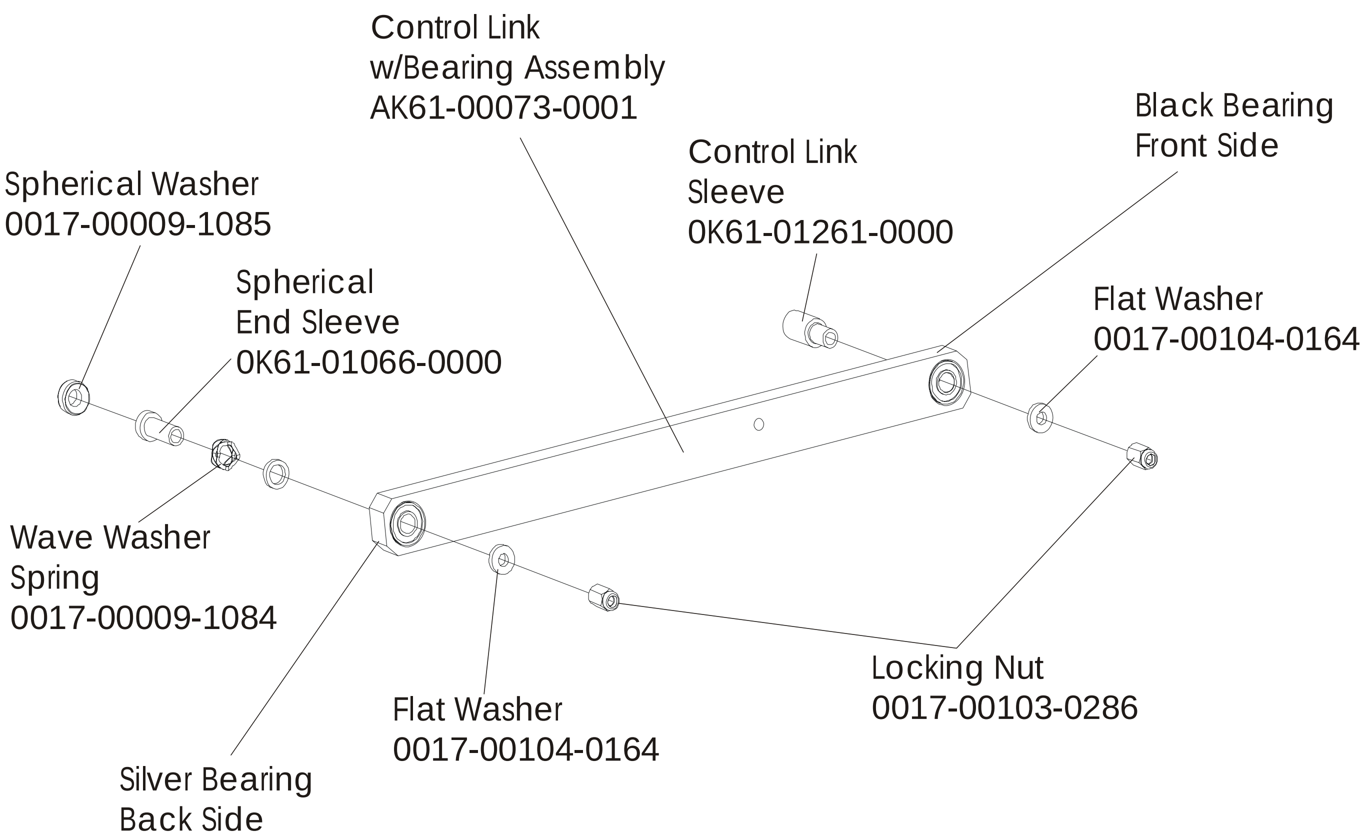



Crank Cover
0K61-03100-0002
Locking Nut
0017-00103-0025
Bolt
0017-00101-1606
Set Screw
1/4-20x5
0017-00101-0333
Square Key
0K53-01122-0000
Crank Arm
AK61-00064-0001

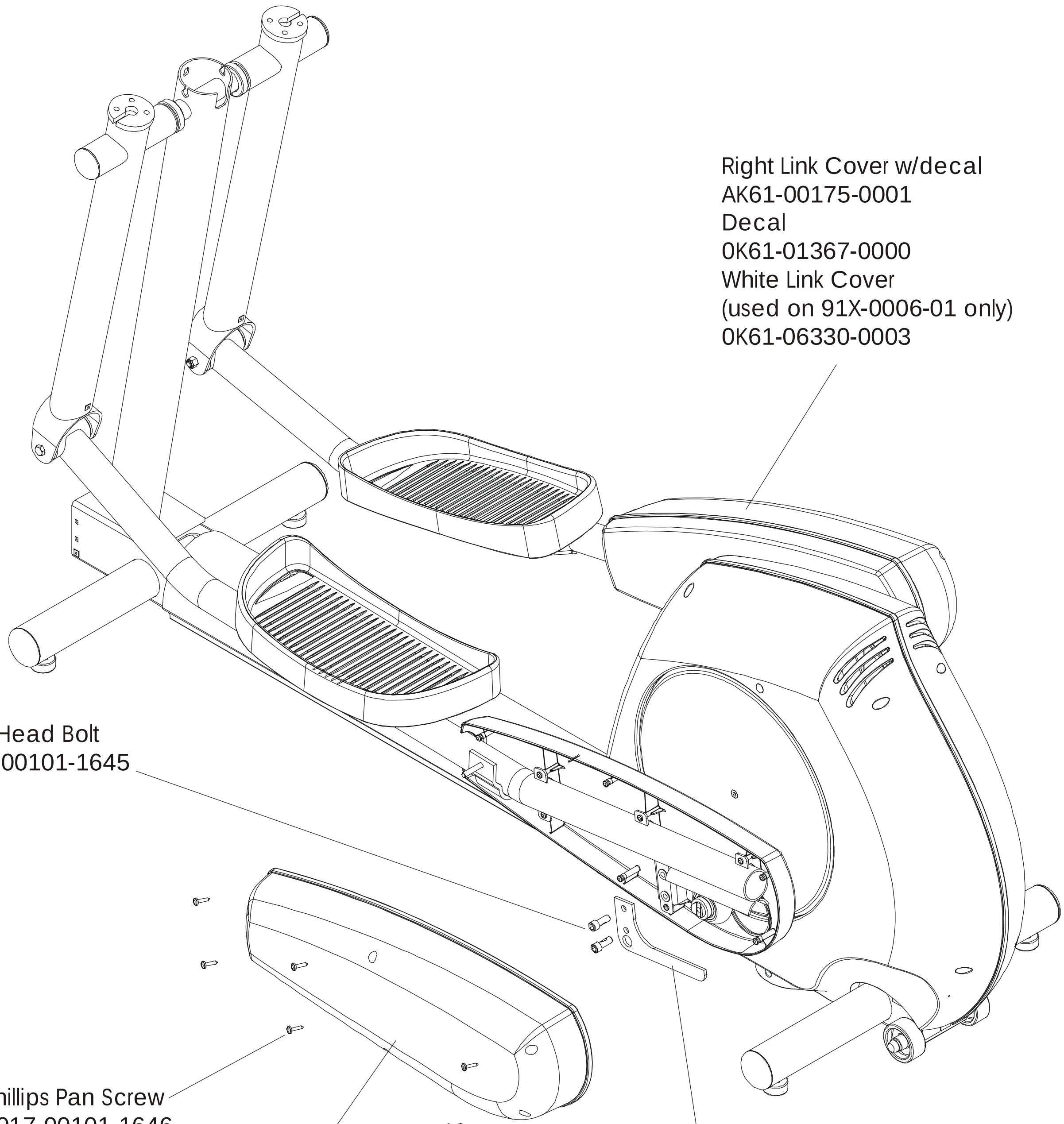
CRANKSHAFT ASSEMBLY – AK61-00157-0002 **S/N XTF100000 and UP**

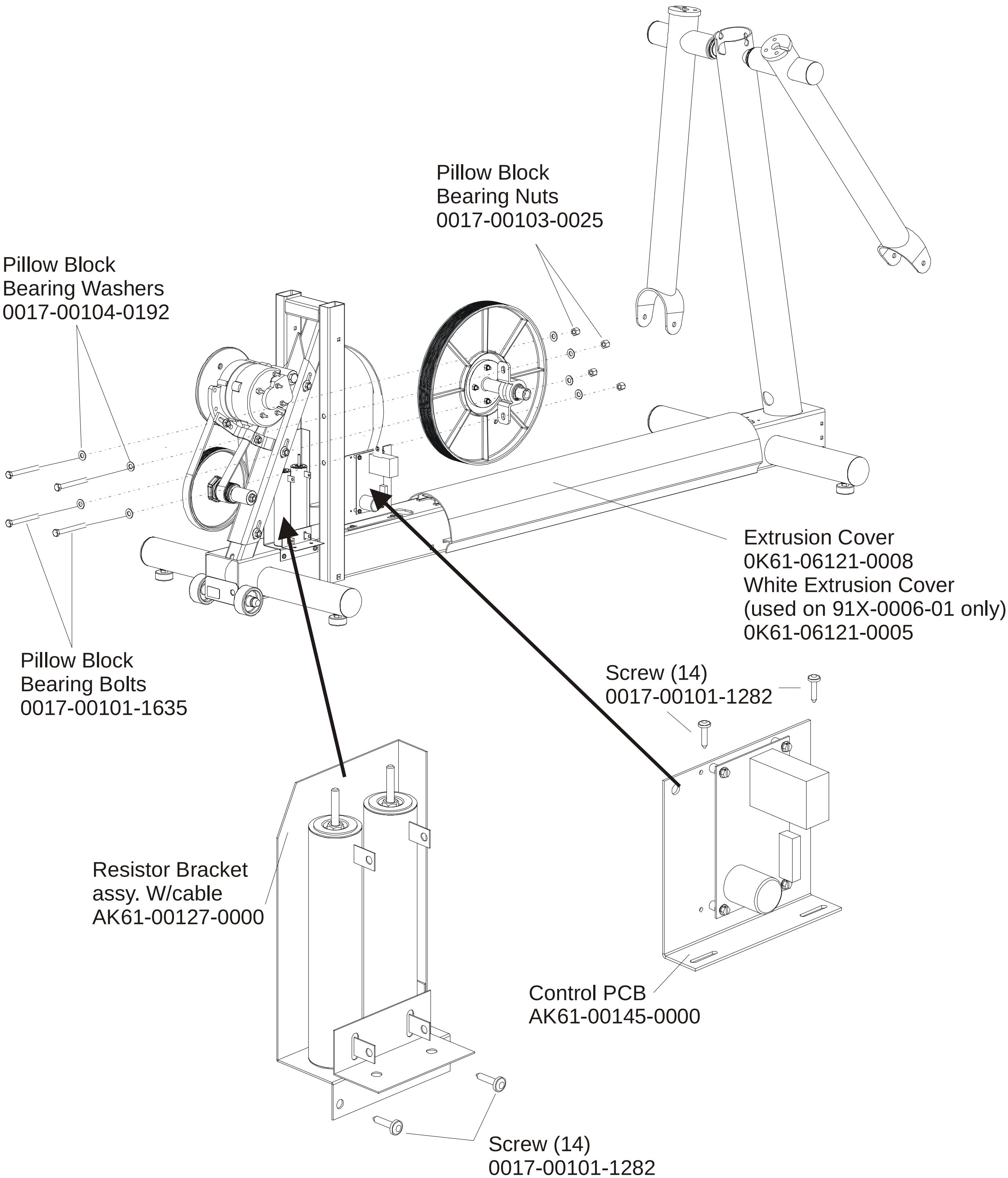


## Tie Rod Kit – GK61-00002-0020 S/N XTF100000 and UP

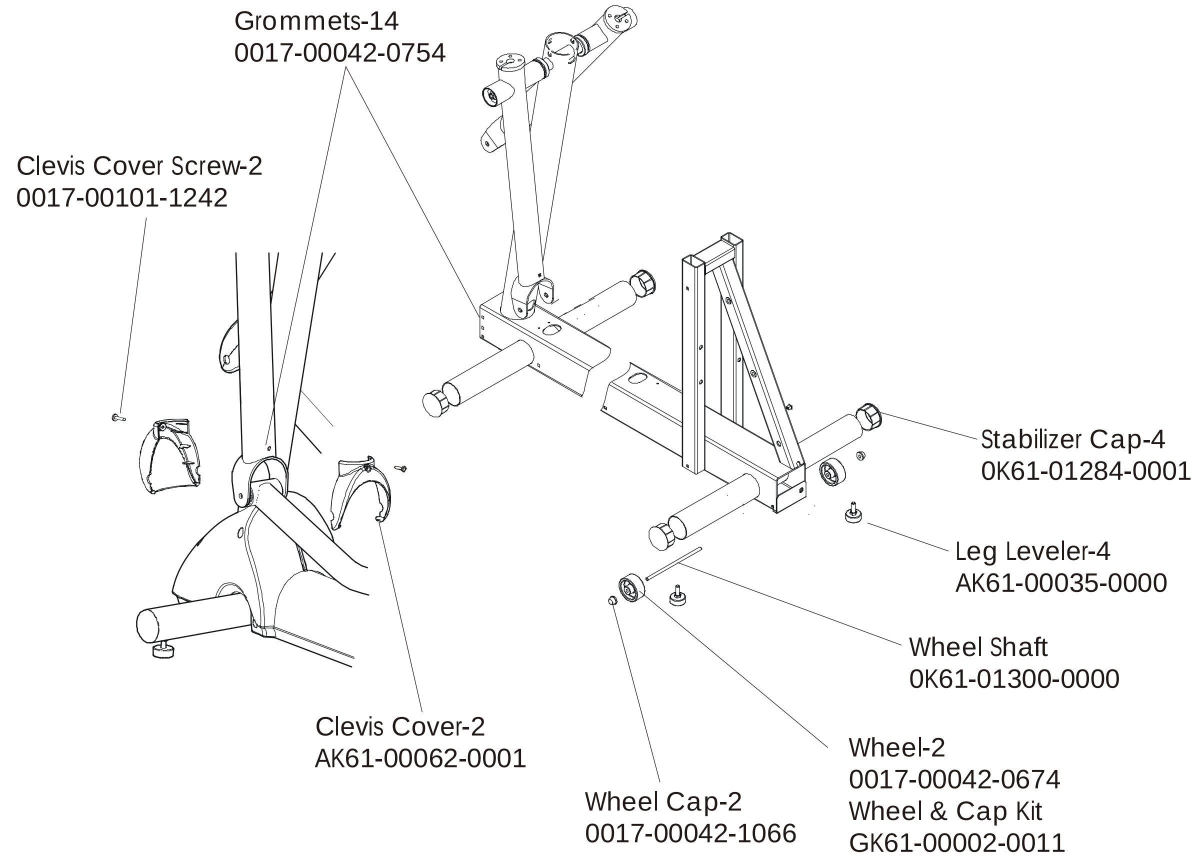


## ANTI LIFT BRACKET & OUTER PEDAL COVERS S/N XTF100000 and UP

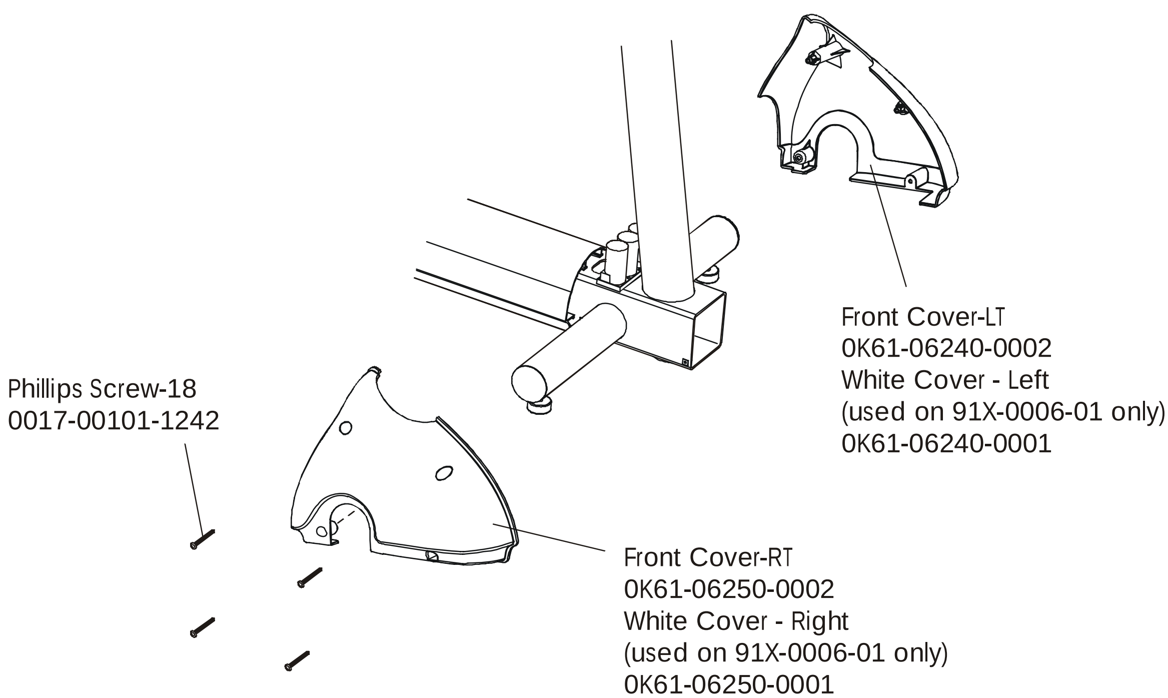




Pillow Block
Bearing Nuts
0017-00103-0025
Pillow Block
Bearing Washers
0017-00104-0192
Extrusion Cover
0K61-06121-0008
White Extrusion Cover
(used on 91X-0006-01 only)
0K61-06121-0005
Pillow Block
Bearing Bolts
0017-00101-1635
Screw (14)
0017-00101-1282
Resistor Bracket
assy. W/cable
AK61-00127-0000
Control PCB
AK61-00145-0000
Screw (14)
0017-00101-1282

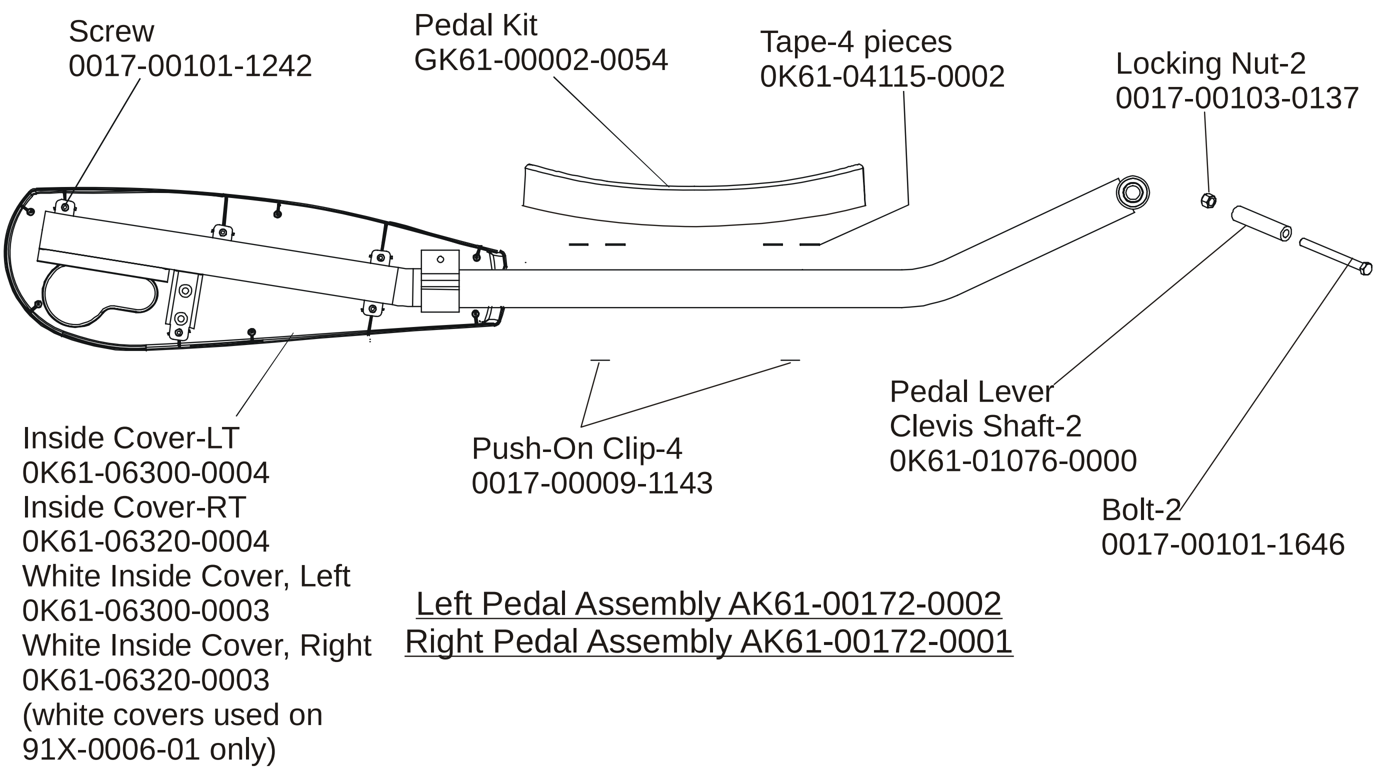


Grommets-14
0017-00042-0754
Clevis Cover Screw-2
0017-00101-1242
Stabilizer Cap-4
0K61-01284-0001
Leg Leveler-4
AK61-00035-0000
Wheel Shaft
0K61-01300-0000
Clevis Cover-2
AK61-00062-0001
Wheel-2
0017-00042-0674
Wheel & Cap Kit
GK61-00002-0011
Wheel Cap-2
0017-00042-1066

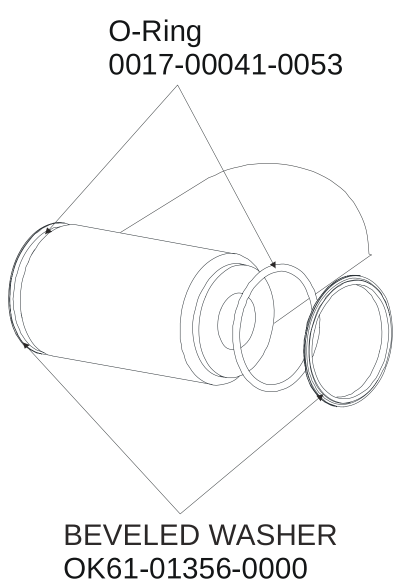



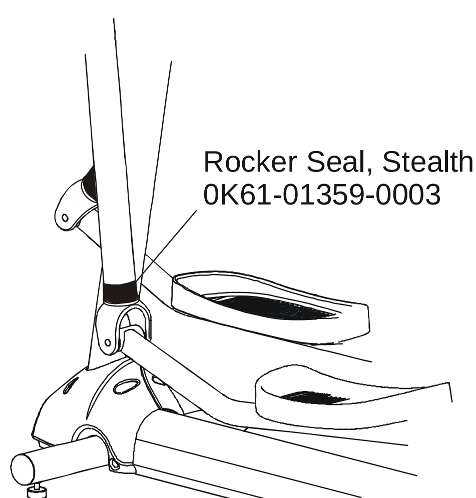
Front Cover-LT
0K61-06240-0002
White Cover - Left
(used on 91X-0006-01 only)
0K61-06240-0001
Phillips Screw-18
0017-00101-1242
Front Cover-RT
0K61-06250-0002
White Cover - Right
(used on 91X-0006-01 only)
0K61-06250-0001

## PEDAL LEVER ASSEMBLY S/N XTF100000 and UP



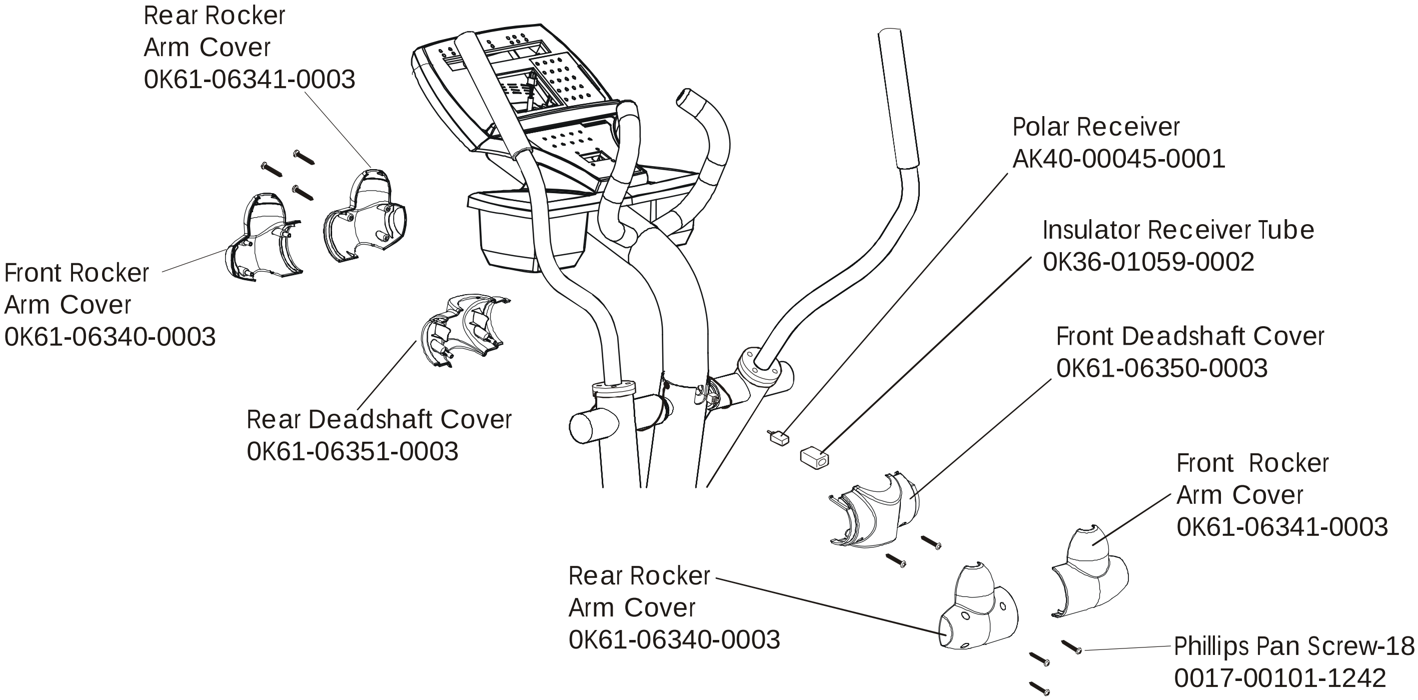

<u>Left Pedal Assembly AK61-00172-0002</u>
<u>Right Pedal Assembly AK61-00172-0001</u>

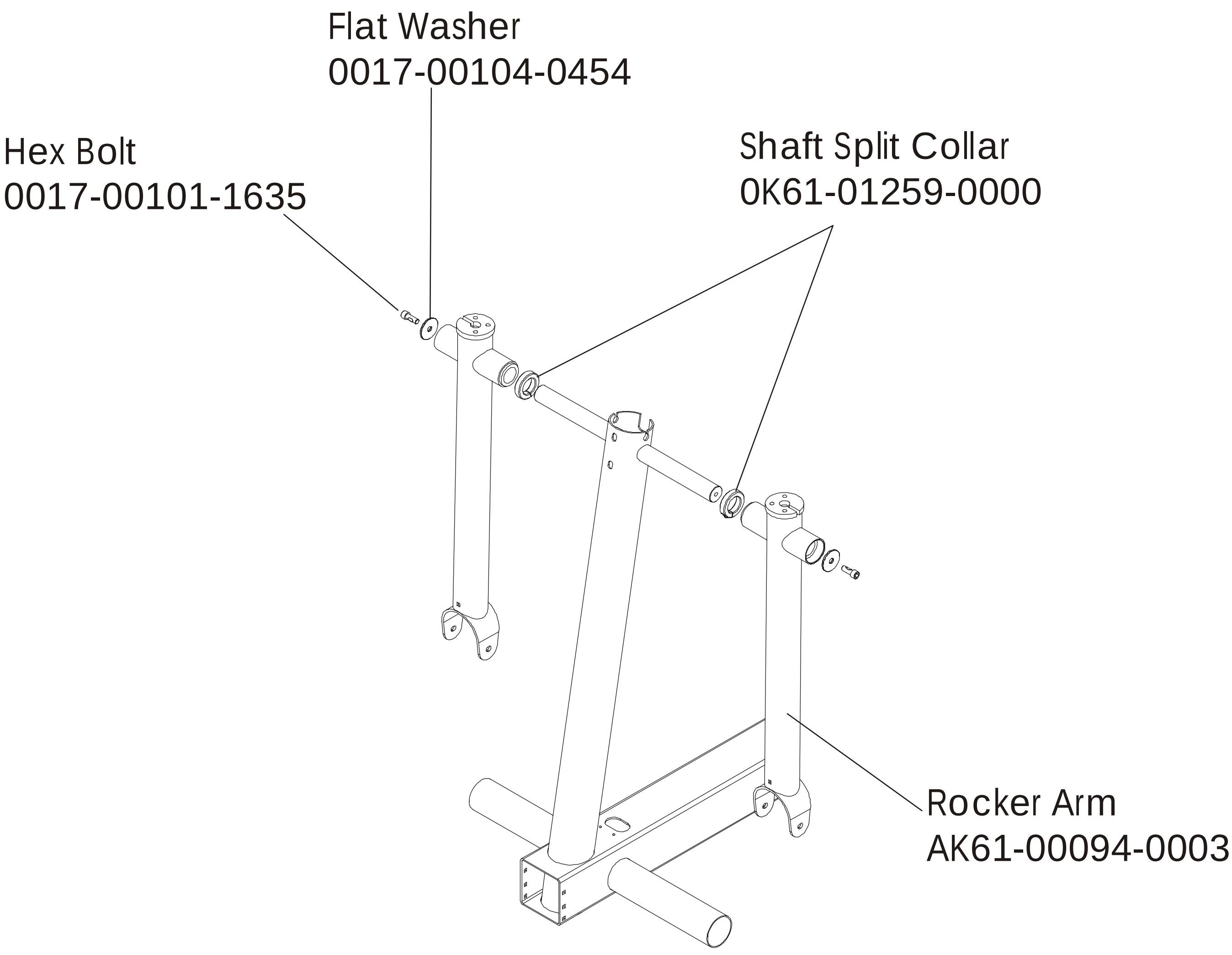


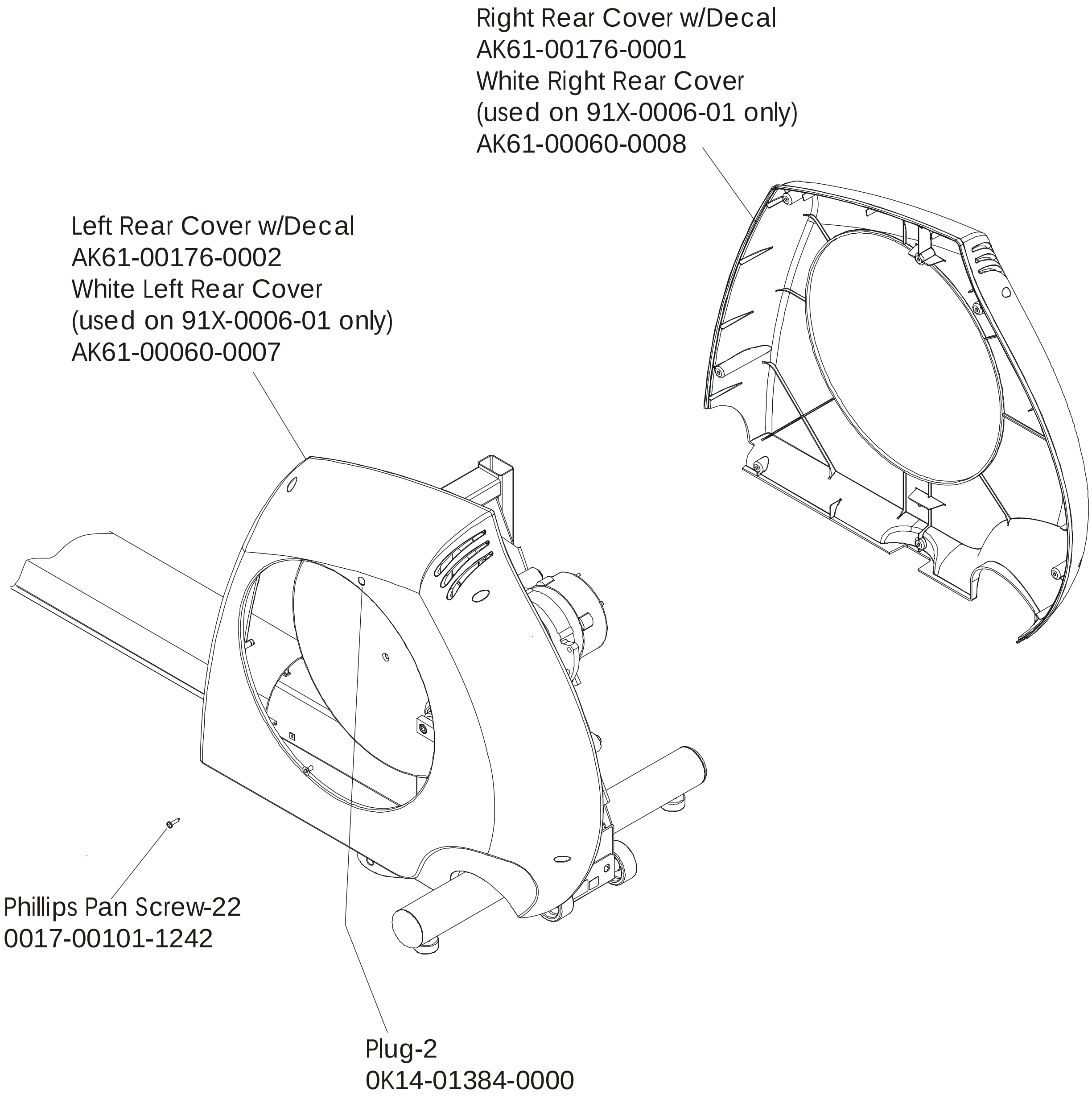
## ROCKER ARM COVERS

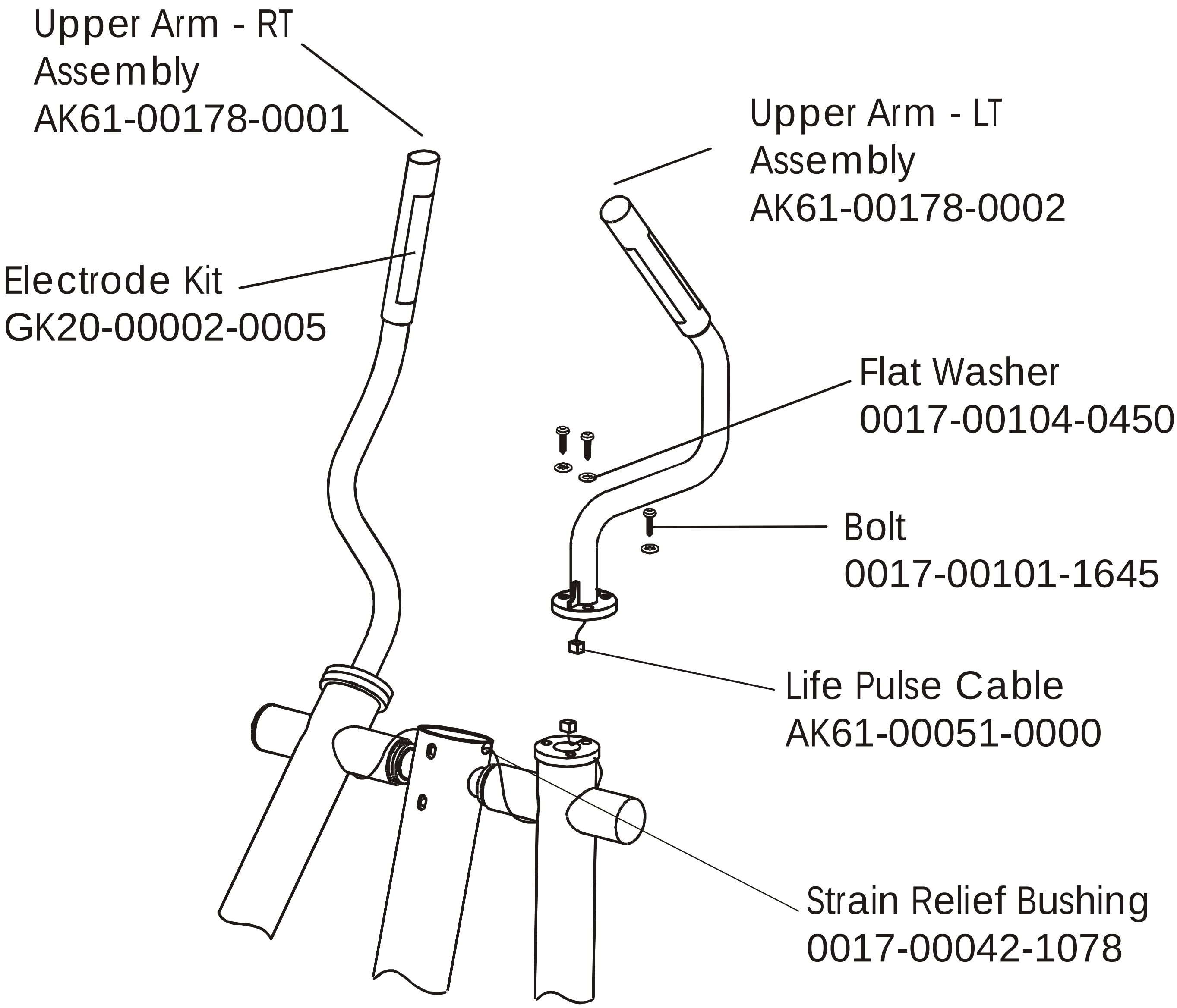
**S/N XTF100000 and UP**

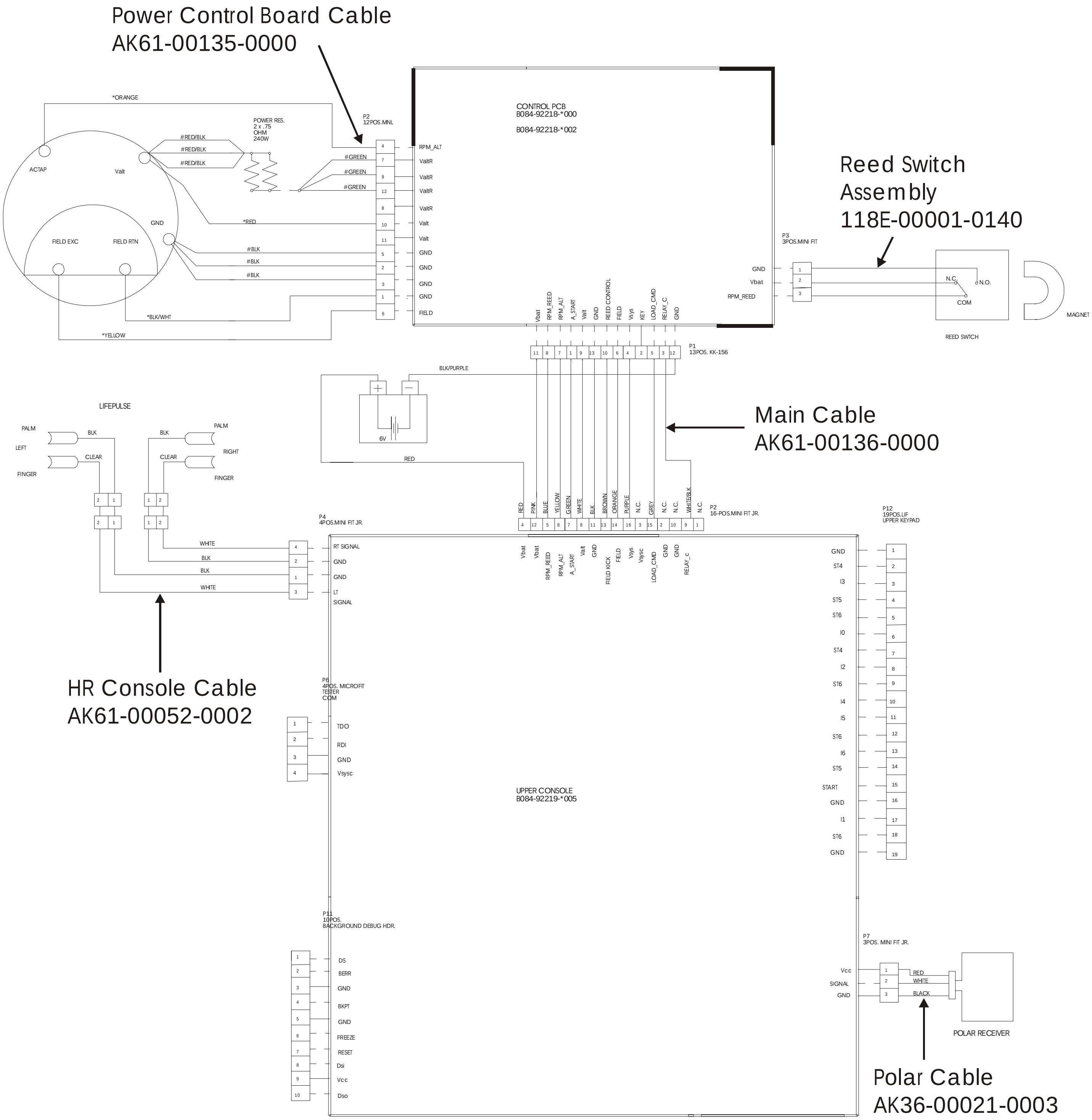



Flat Washer
0017-00104-0454
Hex Bolt
0017-00101-1635
Shaft Split Collar
0K61-01259-0000
Rocker Arm
AK61-00094-0003

## REAR DRIVE SHROUDS W/DECALS — S/N XTF100000 and UP




Upper Arm - RT
Assembly
AK61-00178-0001
Upper Arm - LT
Assembly
AK61-00178-0002
Electrode Kit
GK20-00002-0005
Flat Washer
0017-00104-0450
Bolt
0017-00101-1645
Life Pulse Cable
AK61-00051-0000
Strain Relief Bushing
0017-00042-1078



Power Control Board Cable
AK61-00135-0000
Reed Switch
Assembly
118E-00001-0140
Main Cable
AK61-00136-0000
HR Console Cable
AK61-00052-0002
Polar Cable
AK36-00021-0003
CONTROL PCB
B084-92218-*000
B084-92218-*002
UPPER CONSOLE
B084-92219-*005
REED SWITCH
MAGNET
POLAR RECEIVER
LIFEPULSE